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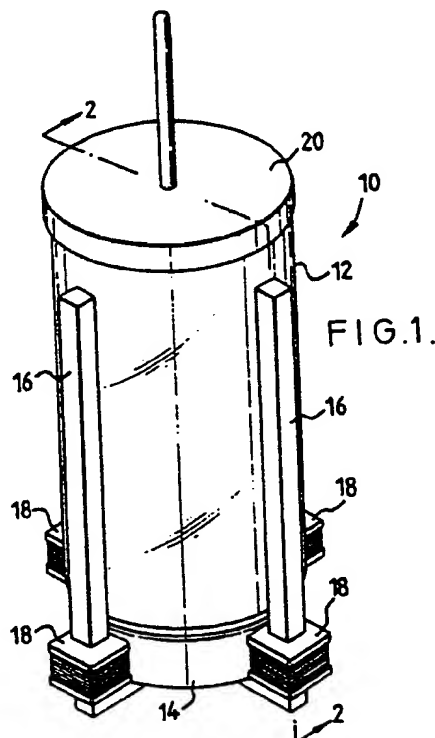
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(54) Magnetic stirrer apparatus with improved stirring action.

(57) Apparatus for stirring liquid such as a culture medium comprising a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium in the flask and means for rotating said stirrer means, characterised by means (30,40) for guiding the stirrer means (24) for rotation about an axis as the stirrer is rotated by said rotating means and at different levels of liquid in said flask, and by means (26) for permitting an unobstructed flow of liquid in a region along the axis of the flask extending upwardly from the bottom thereof.



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## MAGNETIC STIRRER APPARATUS WITH IMPROVED STIRRING ACTION

The invention relates to a magnetically driven stirrer apparatus, particularly one wherein the stirrer is buoyant.

U.S. Patent Specification No. 4,465, 377 discloses apparatus for stirring liquid material, specifically culture medium. As therein noted, liquid culture medium provides for the growth of cells from nutrient which are contained in the medium. The stirring action which is to be imparted to such liquid culture medium is not a violent stirring, but is a gentle stirring, having as goals not only the stirring of the liquid culture medium and exposure of all cells to the gas above the liquid surface, but the avoidance of damage to the cells, such as would be occasioned by violent agitation, or by crushing of cells, as between two relatively moving parts. In that specification, there is disclosed a flask, with a buoyant, magnetically actuatable stirrer within the flask, and a guide rod or shaft extending generally axially of the flask from top to bottom, the stirrer being movable along the guide rod or shaft as the liquid level is varied within the flask. The floating stirrer in some embodiments comprises a magnetic element, and on the exterior of the flask there is provided means for generating a rotating magnetic field to cause rotation of the magnetic element and the buoyant stirrer of which it forms a part. In some embodiments, a guide rod, supported in a lid of the flask, extends to the bottom of the flask, and passes through the buoyant stirrer. In another embodiment, a rotatable drive shaft is supported from the lid, and has a floating stirrer drivably connected to it for rotation with it, the driving connection permitting movement of the stirrer along the drive shaft as the liquid level changes.

The above-noted patent makes reference to a number of preceding patents, which are incorporated herein by reference.

The structure disclosed in Patent Specification No. 4,465,377, while generally providing for satisfactory operation, has been found to require improvement. For example, although the structure provided in that patent specification is constructed so that there is reduced danger of the crushing of cells as between relatively movable elements, the construction has not proven as free of risk as is desirable. In that construction, for example, the engagement between the structure of the floating stirrer and the guide rod or shaft was above the level of the liquid. While this construction minimized the risk of cell damage by liquid entering between the rod or shaft, on the one hand, and the floating stirrer on the other hand, the risk of crushing the cells was not completely eliminated.

A further improvement which is desirable is in connection with the flow of the liquid in the flask. The rotation of a buoyant stirrer effects approximately to a "Thomson Secondary flow," causing liquid to be directed generally outwardly by the stirrer, the liquid then striking the walls of the flask and travelling downwardly towards the bottom and then spiralling upwardly along and about the axis of the flask to the stirrer, thereby providing for circulation and stirring of substantially all of the liquid culture medium in the flask. This is important since it is highly desirable that all of the cells, or as a high proportion of the cells as is possible, be exposed to the gaseous atmosphere which exists at the gas-liquid interface in the flask.

It is an object of the invention to seek to mitigate the disadvantages of the prior art.

According to one aspect of the invention there is provided apparatus for stirring liquid such as a culture medium comprising a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium in the flask and means for rotating said stirrer means, characterised by means for guiding the stirrer means for rotation about an axis as the stirrer is rotated by said rotating means and at different levels of liquid in said flask, and by means for permitting an unobstructed flow of liquid in a region along the axis of the flask extending upwardly from the bottom thereof.

According to a second aspect of the invention there is provided apparatus for stirring liquid such as a culture medium comprising, a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium in the flask and means for rotating the stirrer means, characterised by means for guiding the stirrer means for rotation about an axis as the stirrer is rotated by the rotating means and at different levels of liquid in said flask comprising means only above the liquid level in said flask.

According to a third aspect of the invention there is provided apparatus for stirring liquid such as culture medium wherein a flask has a buoyant magnetically attractable stirrer therein, means exteriorly of said flask for generating a moving magnetic field to rotate said stirrer, and guide structure in said flask for guiding said stirrer for rotational movement about an axis and for movement along said axis as the liquid level in the flask changes, the improvement characterised in that the stirrer comprises only continuous impeller means extending outwardly from the rotational axis of the stirrer for causing movement of liquid in the flask.

The present invention is thus directed to a magnetic stirrer apparatus which includes a flask, a floating magnetic stirrer, means for causing rotation of the stirrer, such as means for generating a moving magnetic field, and, further, provides for guiding of the buoyant stirrer so that it rotates about an axis extending through the flask, generally perpendicularly to the liquid surface, and is able to move along that axis with change in liquid level.

The guiding may be effected by a guide structure which includes, in a preferred embodiment, a guide rod extending only upwardly from the buoyant stirrer, and into a tube carried by the flask, particularly by a lid on the flask. The tube carried by the flask may have its lower end positioned sufficiently above the highest level of the liquid in the flask so that there may be no significant risk that liquid, including cells, will ever engage cooperating surfaces of the guide rod and guide tube. In this embodiment, there is no structure extending below the buoyant stirrer, and the stirrer may extend without a gap across the axis of rotation.

In an alternate embodiment, the buoyant stirrer may be provided with a central depending tube, closed at its lower end, so that the tube may have no liquid within it. The lower end of the tube may be substantially above the bottom of the flask.

A guide rod may be fixed to the flask, preferably to the lid of the flask, and may extend adjacent the depending tube.

The invention therefore provides a magnetic stirrer apparatus having bearing surfaces of guide means located so that there may be no substantial risk of cells becoming crushed between the bearing surfaces, an enhanced, substantial idealistic liquid circulation, and a buoyant magnetic stirrer which will provide for enhanced fluid flow, without disturbance of the natural circulation pattern of a floating rotating stirrer.

Magnetic stirrer apparatus embodying the invention are hereinafter described, by way of example, with reference to the accompanying drawings.

Fig. 1 is a perspective view of one embodiment of a magnetic stirrer apparatus in accordance with the present invention;

Fig. 2 is a cross-sectional view taken on the line 2-2 of Fig. 1;

Fig. 3 is a cross-sectional view taken on line 3-3 of Fig. 2;

Fig. 4 is a cross-sectional view taken on the line 4-4 of

Fig. 2;

Fig. 5 is a cross-sectional view, with parts broken away, taken on the line 5-5 of Fig. 4;

Fig. 6 is a cross-sectional view, with parts broken away, showing another embodiment of magnetic stirrer apparatus according to the invention;

Fig. 7 is an elevational view, with parts in section, of yet another embodiment of magnetic stirrer apparatus in accordance with the invention;

Fig. 8 is a perspective, exploded view of parts of the apparatus shown in Fig. 7;

Fig. 9 is a cross-sectional view taken on the line 9-9 of

Fig. 7; and

Fig. 10 is a cross-sectional view taken on the line 10-10 of Fig. 9.

Referring to the drawings, wherein like or corresponding reference numerals are used for like or corresponding parts throughout the several views, there is shown in Fig. 1 a magnetic stirrer apparatus 10 including a flask 12 and a lid 20. A support base 14 is provided for the flask 12, and a plurality of rods or poles 16 are provided, the pole 16 being made of magnetizable material, and each having a coil 18 near the bottom thereof. The coils 18 are connected to electric circuitry in known manner to create a rotating magnetic field which extends into the flask 12. The poles 16 may have horizontal portions 16a which extend beneath the support base 14, as shown in Fig. 2.

Also shown in Fig. 2 is the flask 12, which is of generally cylindrical configuration, having a bottom 12a, and a peripherally extending lip 12b. On the lip 12b, there may be seen the lid 20 by which it is supported.

A floating magnetic stirrer 22 is provided, which includes a generally cylindrical hollow member 24 to the bottom which is attached a magnetic bar 28.

A guide rod 30 extends upwardly from the upper surface of the member 24. As shown in Fig. 3, the member 24 is cylindrical, and the guide rod 30 is placed on and extends along the axis of cylindrical hollow member 24. As shown in Fig. 2, the guide rod 30 is attached to cylindrical hollow member 24 by means 32, which may be welding, when the cylindrical hollow member 24 and the guide rod 30 are of, for example, stainless steel.

Referring to Fig. 4, it will be seen that the bar magnet 26 extends diametrically across the lower surface of the cylindrical hollow member 24.

The bar magnet 26 functions as a stirrer or impeller and is continuous from end to end thereof, having no gap at the axis of rotation.

The lid 20 has a central aperture 34 therein, and a guide tube 40 extends through the lid 20, being secured to it by attachment means 42, which may be welding, solder, adhesive, etc., depending upon the materials of which lid 20 and guide tube 40 are made. Guide tube 40 is closed at its upper end 44, its lower end 46 being at a location which is above the upper surface of the cylindrical hollow member 24 and the attaching means 32 at the highest level to which the liquid L in flask 12 will be

permitted to rise. The flask is partially but not completely filled, and after stirring, a small part of the liquid culture medium may be withdrawn, and replaced by a substantially equal amount of liquid; hence, the liquid level varies somewhat, but within a limited range, such as approximately the middle third of flask 12.

As shown in Fig. 3, the guide rod 30 extends into the guide tube 40 with some small clearance. This permits the guide rod 30 to move axially within guide tube 40, and also permits the guide rod 30 to move laterally within the guide tube 40. Guide tube 40 may be of stainless steel, plastic, etc., and if it is of plastic, may be either clear or opaque.

As shown in Fig. 5, the magnetic bar 26 is of known construction, being magnetized steel of octagonal cross-sectional shape. It is provided with a Teflon (Registered Trade Mark) sheath 26a which is coated with silicone layer 26b, the latter being adhered by adhesive 28 to the bottom surface of the cylindrical hollow member 24.

In operation, the floating stirrer 22 and liquid L are provided in the flask 12, after which the lid 20 is positioned above the upper end of guide rod 30 and lowered so that the guide rod 30 extends into the guide tube 40, lid 20 engaging the lip 12b of flask 12. The rotating field generating means including poles 16 and coils 18 is energized, to produce a rotating magnetic field which causes the magnet 26 to rotate. Magnet 26, which functions as an impeller and which is the lowest part of the buoyant stirrer 22, causes stirring of the liquid L within the flask 12 in the manner above discussed, that is by impelling the liquid outwardly to the walls of flask 12 and then downwardly to the bottom 12a and then upwardly, generally along and about the axis of flask 12. As is apparent, the portion of guide rod 30 and guide tube 40 which are axially co-extensive are remote from the upper surface of the liquid L so that there is no significant risk of liquid culture medium L entering between such surfaces, thereby avoiding any possibility of crushing of cells in the liquid L. Additionally, since there is no structure below the magnetic impeller 26, and since it is continuous and without a gap, there is no obstruction to axial upward flow, so that the flow of the liquid, which defines the interface between the liquid L and the gaseous medium above it and are there exposed to the gaseous medium.

In Fig. 6 there is shown a portion of an alternate embodiment of a stirrer apparatus 50, the flask 12 being shown broken away, and the poles 16 and coils 18 being omitted for clarity. In the apparatus 50, a buoyant stirrer 52 is provided, comprising a cylindrical hollow member 54 having a guide tube 60 extending therethrough, preferably along the axis thereof. The upper end 62 of guide

tube 60 is at the upper surface of the cylindrical hollow member 54, guide tube 60 having a closed lower end 64, and being in sealing engagement with the upper wall 54a and the lower wall 54b of the cylindrical hollow member 54. The cylindrical hollow member 24 is thereby hermetically sealed, providing a float and the guide tube 60 is not subject to having any of the liquid L enter into it. To the bottom of the hollow cylindrical member 54 there are secured a pair of substantially parallel, spaced bar magnets 26, which serve as both magnetic field driven member and as impellers. Bar magnets 26 are each continuous, and are closely adjacent the guide tube 60.

The lower end 64 of guide tube 60 is substantially above the bottom 12a of flask 12, so that, as in the first embodiment, there is unobstructed flow of liquid in the region along and about the axis of the flask which extends upwardly from the bottom 12a. This unobstructed region changes length with changes in liquid level, but is of substantial extent even at the lowest level of liquid L, so that the circulatory flow is at or close to ideal, providing exposure of substantially all cells to the gaseous medium.

A lid 20' is provided, having a guide rod 70 extending downwardly from the central part thereof, and into the guide tube 60.

In operation, the stirring apparatus 50 functions similarly to the stirrer apparatus 10 of Figs 1 to 5. The buoyant stirrer 52 is caused to rotate the magnet-impellers 26 causing the above-noted outward flow of fluid to the walls of the flask 12 from closely adjacent the axis of rotation. Because of the provision of the region of unobstructed flow above the bottom 12a on the flask axis and the impellers without gaps, the circulatory stirring motion will be at most minimally disrupted from the ideal or close to ideal pattern achieved by the apparatus 10. Apparatus 50 even with depending tube 60 nevertheless provides for substantial circulation so that substantially all of the cells in the liquid L are exposed to the gaseous medium above the surface thereof. Guidance of the buoyant stirrer 52 is provided by the guide rod 70 entering into the guide tube 60.

Referring to Fig. 7, there is shown a magnetic stirrer apparatus 80, which is generally similar to the apparatus 10 shown in Fig. 1, differing therefrom in the construction of the floating magnetic stirrer 82 which is within a flask 12, having a lid 20 thereon, which supports guide tube 40, which latter receive the guide rod 30 attached to the magnetic stirrer 82.

Referring to Fig. 8, the magnetic stirrer 82 will be seen to comprise an upper cup-shaped member 84 having a flange 86, and a lower cup-shaped member 84a having a flange 86a. A bar magnet 85

is secured to the lower cup-shaped member 84a by straps 88 which are attached to the inner surface of the bottom wall of cup-shaped member 84a. As shown in Fig. 9, the flanges 86 and 86a are in abutting relationship, and are secured together as for example by welding, to provide a hollow member which, together with magnet 85 there-within, is buoyant. Attached to the undersurface of the buoyant member formed by the cup-shaped members 84 and 84a is an impeller 90, which is formed as a single continuous blade extending through and outwardly of the axis of rotation of the floating magnetic stirrer 82 when rotated by the magnetic field of poles 16, and when guided by the guide rod 30 and guide tube 40. The impeller 90 may have a shape selected to provide optimum fluid movement. As shown in Figs. 9 and 10, the impeller 90 includes a horizontal flange 92 which is secured to the bottom surface of the cup-shaped member 84a.

In operation, the stirrer apparatus 80 functions similarly to the stirrer apparatus 10. The aforementioned Thomson flow is effected by the continuous, uninterrupted impeller 90 attached to and forming a part of the floating magnetic stirrer 82. The magnet 85 is housed within the hollow member provided by the opposed cup-shaped member 84 and 84a.

There has been provided an improved stirring apparatus, wherein, in a first embodiment, all of the guide structure is in the gaseous atmosphere above the liquid and the flask, and is above the floating magnetic stirrer; the impeller provided by a bar magnet is continuous, being without a gap at the axis of rotation. There is thereby achieved ideal or close to ideal fluid stirring and circulation and no practical risk of crushing of cells of a liquid culture medium.

In a second embodiment, a guide structure is provided which extends less than the full distance between the floating magnetic stirrer and the bottom of the flask, leaving an unobstructed fluid flow region along the axis above the bottom of the flask with a pair of continuous impellers, so that improved stirring and liquid circulation is achieved in comparison to prior art devices, and there being only a low risk of cell damage, as by crushing between surfaces of the guide elements.

In a third embodiment, the floating stirrer comprises a hollow member with a magnet within it, and having a continuous blade depending from the bottom of the member.

## Claims

1. Apparatus for stirring liquid such as a culture medium comprising a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium

in the flask and means for rotating said stirrer means, characterised by means (30,40,60,70) for guiding the stirrer means (24) for rotation about an axis as the stirrer is rotated by said rotating means and at different levels of liquid in said flask, and by means (26) for permitting an unobstructed flow of liquid in a region along the axis of the flask extending upwardly from the bottom thereof.

2. Apparatus according to claim 1, characterised by the guiding means comprising a guide rod (30) and a guide tube (40) and by means (32,42) for connecting one of the guide elements (30,40) to the buoyant stirrer (24) and the other of said guide elements to the flask (12).

3. Apparatus according to claim 2, characterised by the means (26) comprising the lowest part of said buoyant stirrer means (24) and by the guide means (60,64) being spaced from the bottom of the flask (12).

4. Apparatus according to claim 3, characterised by buoyant stirrer means (24) comprising a continuous impeller (40) extending outwardly from the axis of rotation.

5. Apparatus according to claim 4, characterised by the connecting means (32,42) connecting the guide rod (30) to the buoyant stirrer means (24).

6. Apparatus according to claim 5, characterised in that the connecting means (32,42) connects the guide tube (40) to the buoyant stirrer means (24) and in that the lowest part of the stirrer means comprises the lower end (64) of the guide tube.

7. Apparatus for stirring liquid such as a culture medium comprising, a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium in the flask and means for rotating the stirrer means, characterised by means (30,40) for guiding the stirrer means (24) for rotation about an axis as the stirrer (24) is rotated by the rotating means (18,26) and at different levels of liquid in said flask comprising means only above the liquid level in said flask.

8. Apparatus according to claim 7, characterised in that the last mentioned means comprise first (10) and second (40) guide elements, and in that the guide element (30) is attached to and extends upwardly from the stirrer means (24).

9. Apparatus according to claim 8, characterised by means (20) carried by the flask (12) for supporting the second guide element (40).

10. Apparatus according to claim 9, characterised by the flask (12) comprising a vessel (12) having a lip (12b) defining an opening, and by the guide element supporting means (20) engaging the lip (12b).

11. Apparatus according to claim 8, characterised by the flask (12) having a lid (20), and by the other guide element (40) being carried by the lid (12).

12. Apparatus according to claim 8, characterised by the first guide element (30) comprising a rod (30), by the second guide element (40) comprising tubular means for slidably receiving the rod (30) therein, and by means (20) for supporting the tubular means (40) on the flask (12).

13. Apparatus according to claim 12, characterised by the tubular means (40) rotatably receiving the rod (30) therein.

14. Apparatus according to claim 8, characterised by the first guide element (30) comprising a rod, by the second guide element (40) comprising tubular means for rotatably and slidably receiving at least a part of the rod (10) therein, and by means (20) for supporting said tubular means on the flask (12).

15. Apparatus according to claim 14, characterised by the last mentioned means (20) comprising a lid engaging the flask (12).

16. Apparatus according to claim 15, characterised by the tubular means (40) extending through the lid (12).

17. Apparatus according to claim 14, characterised by the tubular means (40) having a closed upper end (44).

18. Apparatus according to claim 7, characterised by the stirrer means (24) comprising a continuous impeller (90) extending outwardly from the rotational axis thereof.

19. Apparatus according to claim 18, characterised by the stirrer means (24) comprising a hollow member, and by the impeller comprising a bar magnet (26) attached to the bottom of the hollow member.

20. Apparatus according to claim 18, characterised by the stirrer means (24) comprising a hollow member, by a bar magnet (20) within said hollow member, and by said impeller (24) comprising a blade (9) attached to the bottom of the hollow member.

21. Apparatus for stirring liquid such as culture medium wherein a flask has a buoyant magnetically attractable stirrer therein, means exteriorly of said flask for generating a moving magnetic field to rotate said stirrer, and guide structure in said flask for guiding said stirrer for rotational movement about an axis and for movement along said axis as the liquid level in the flask changes, the improvement characterised in that the stirrer (24) comprises only continuous impeller means extending outwardly from the rotational axis of the stirrer for causing movement of liquid in the flask (12).

22. Apparatus according to claim 21, characterised by guide structure (30,40) extending only above the stirrer (24) comprising a rod (30) extending upwardly from the stirrer (24).

23. Apparatus according to claim 22, characterised by the guide structure further comprising tubular means (40) carried by the flask (12) and receiving the rod (30) therein.

24. Apparatus according to claim 23, characterised by a lid (12) on the flask (12), and by the tubular means (40) being carried by the lid (12).

25. Apparatus according to claim 24, characterised by the tubular means (40) extending through the lid (20).

26. Apparatus according to claim 25, characterised by the tubular means (40) comprising a tube having a closed upper end (44).

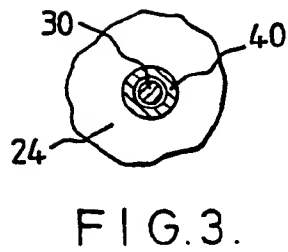
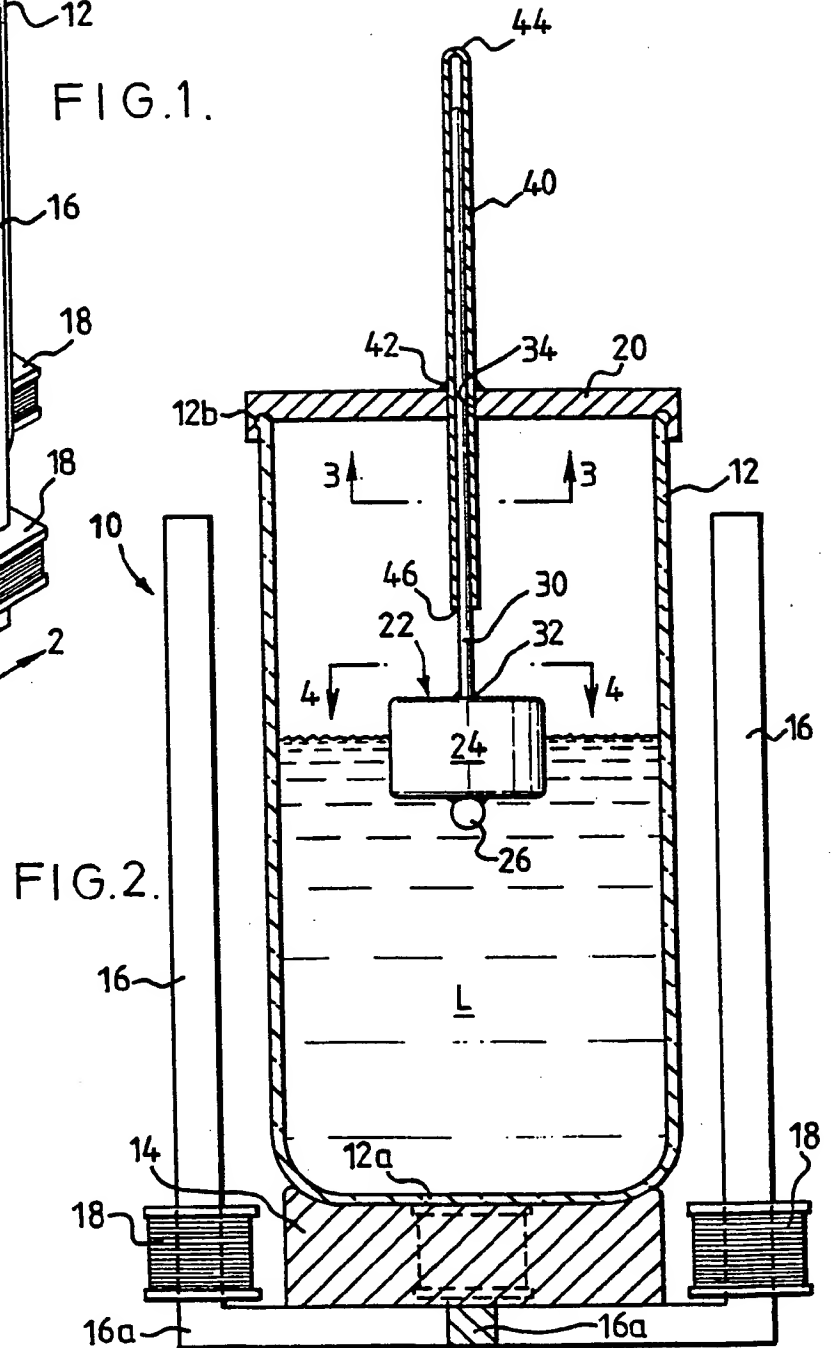
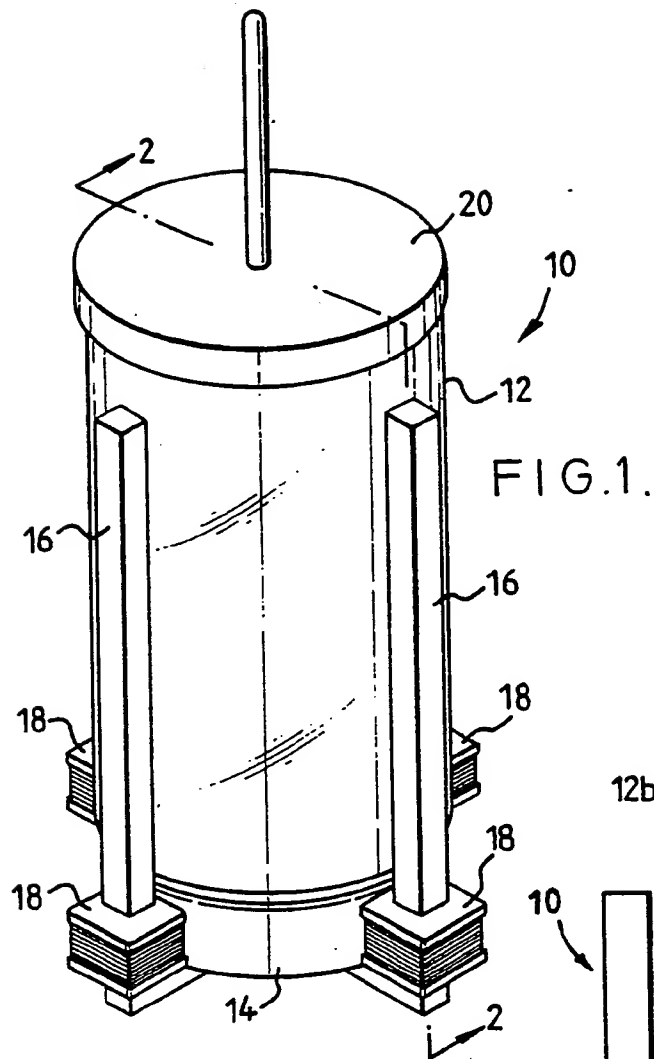
27. Apparatus according to claim 26, characterised by means for joining the tube (40) to the lid (20).

28. Apparatus according to claim 27, characterised by means (34) for hermetically joining the tube (40) to the lid (12).

29. Apparatus according to claim 21, characterised by the impeller means consisting of a single impeller, in the form of a bar magnet (26).

30. Apparatus according to claim 21, characterised by the impeller means (24) being a blade (90), by the buoyant stirrer (24) comprising a hollow member, and by the blade being attached to the bottom of the hollow member (24).

31. Apparatus according to claim 21, characterised by the impeller means consisting of a pair of spaced, parallel impellers (20).



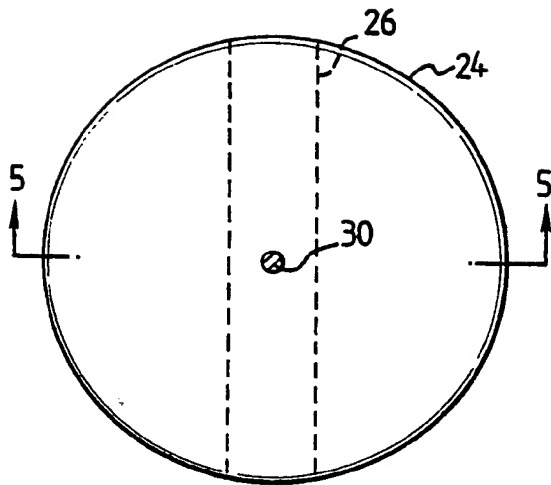


FIG. 4.

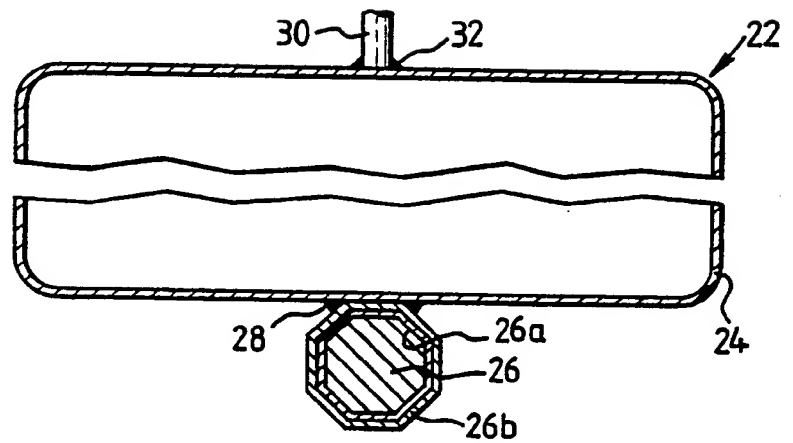


FIG. 5.

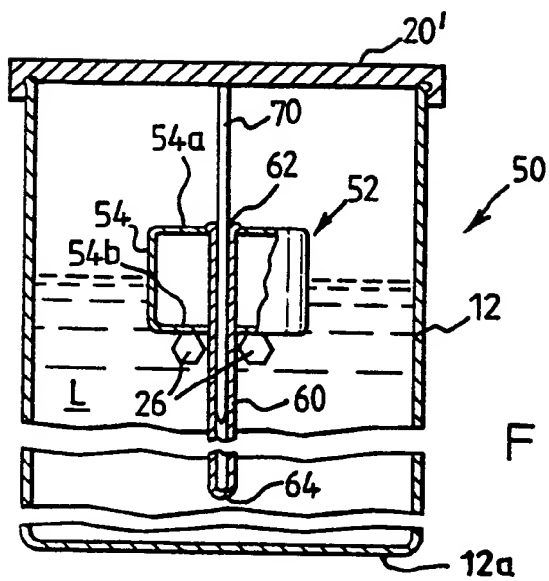


FIG. 6.



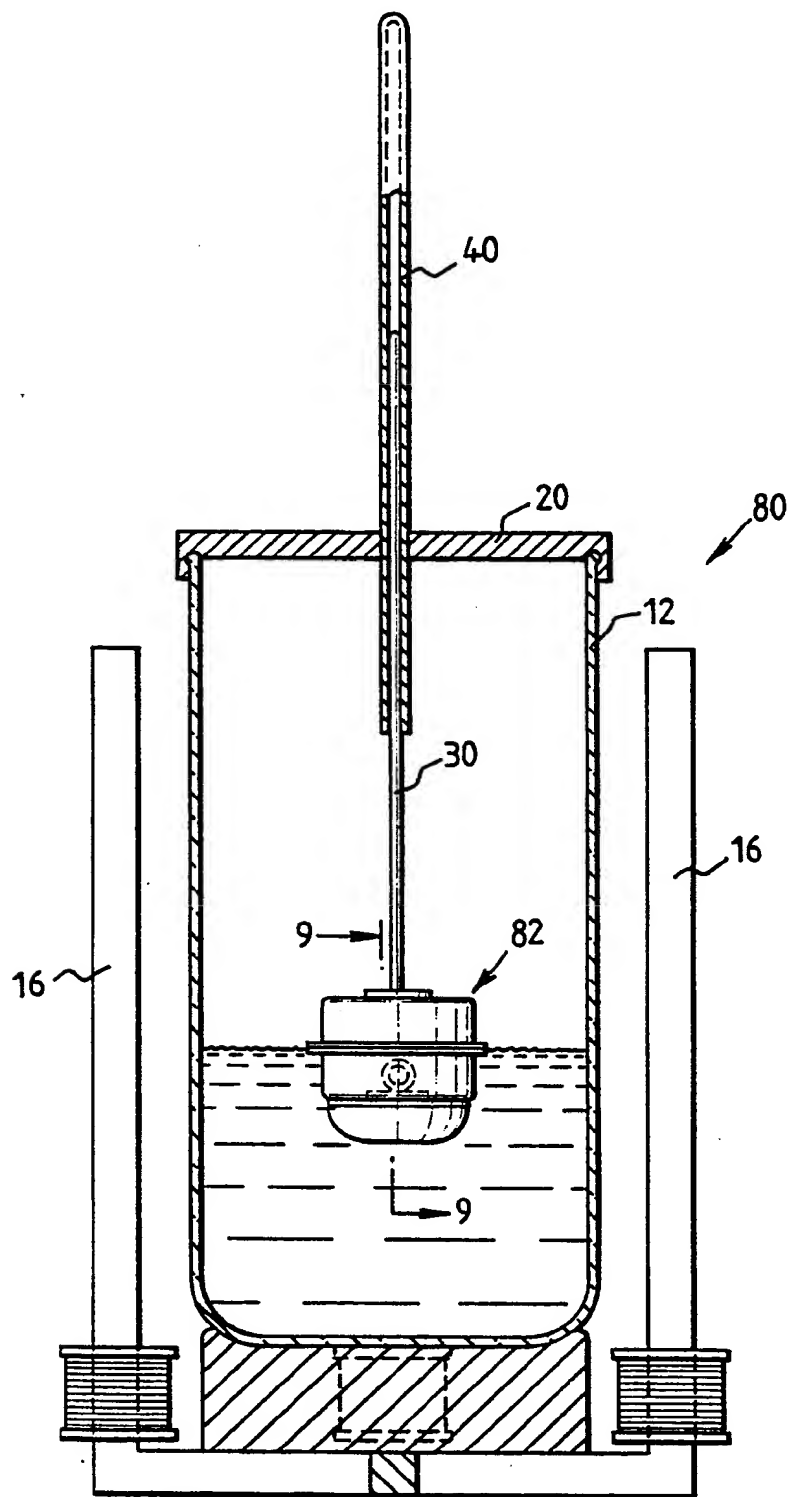


FIG. 7.

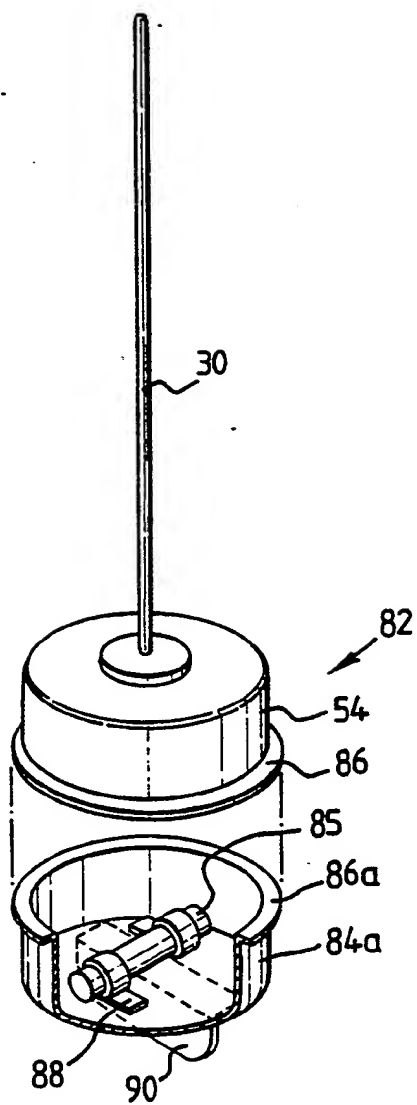


FIG. 8.

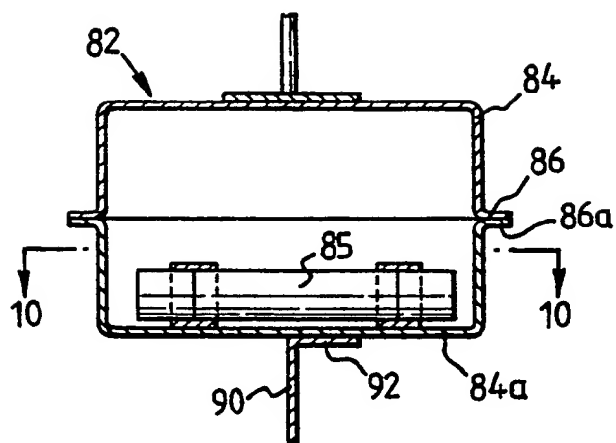


FIG. 9.

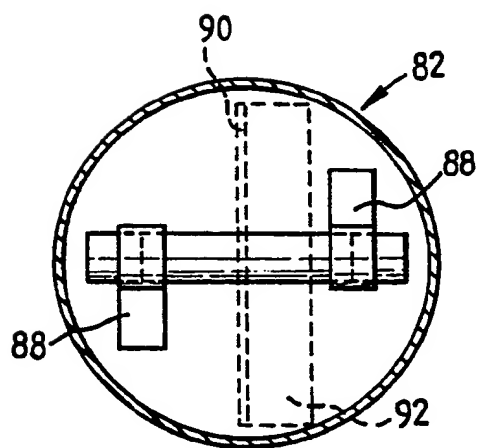


FIG. 10.

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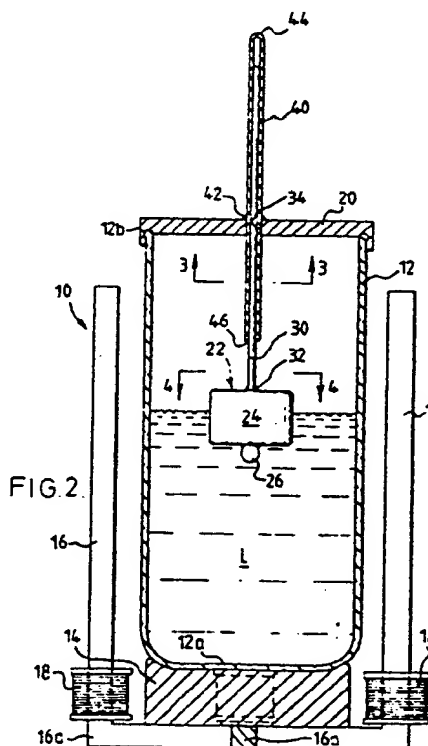
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54 **Magnetic stirrer apparatus with improved stirring action.**

57 Apparatus for stirring liquid such as a culture medium comprising a flask, buoyant, magnetically attractable stirrer means for stirring liquid medium in the flask and means for rotating said stirrer means, characterised by means (30,40) for guiding the stirrer means (24) for rotation about an axis as the stirrer is rotated by said rotating means and at different levels of liquid in said flask, and by means (26) for permitting an unobstructed flow of liquid in a region along the axis of the flask extending upwardly from the bottom thereof.



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European Patent  
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# EUROPEAN SEARCH REPORT

Application Number

EP 87 30 6734

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A, D	US-A-4 465 377 (DE BRUYNE) * Abstract; figures *	1-31	B 01 F 13/08
A	EP-A-0 105 574 (TECHNE)		
A	EP-A-0 124 970 (CORNING GLASS)		
A	SU-A- 175 039 (MISHIN)		
A	FR-A-2 449 473 (JEANMOUGIN et al.)		
A	EP-A-0 127 971 (TECHNE)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 01 F
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 23-06-1989	Examiner PEETERS S.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			

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